

Proportional Solenoid for Hydraulics ATEX + IECEX

4



Product group

G R C E

Function

- Armature space pressure tight, rated pressure 250 bar
- Magnetic force vs. stroke characteristic linear in the adjustment range
- Large proportionality between force and current
- Low hysteresis due to precise bearing of the armature
- Short correction times
- Push type

Construction

- Fastening via central thread
- Easy exchange of the magnetic body without opening the hydraulic circuit
- Insulation material of the exciter coil corresponds to insulation class H
- Electrical connection via connecting cable
FL4G11Y 2x1,5mm²
- Protection class according to DIN 40050-9 when they are properly installed: IP69K
- Explosion protection:  II 2G Ex mb IIC T4 Gb
 II 2D Ex mb IIIC T130°C Db

Application examples

- Actuation of hydraulic and special valves
In potentially explosive areas and in the presence of combustible dust (zones 1, 21)

Options and accessories

- Three wire connecting cable
- Other temperature classes
- Modifications and special designs
- Please contact us for application related solutions

Standards and approvals

- Design and testing according to VDE 0580
- Production according to ISO 9001
- ATEX, IECEX



Fig. 1: G R C E 037 A GD A01

Technical data

G RC E 037 A GD A01			
Operating mode		S1 (100 %)	
Reference temperature 911	(°C)	50	
Ambient temperature Ta	(°C)	-30°C ... +50°C	
Total stroke s	(mm)	4 +0,5	
Working stroke s _w	(mm)	2	
The indicated working stroke is a target value. Due to the occurring tolerances we recommend a stable operating range between	(mm)	0,5 - 1,5	
Idle stroke s _L	(mm)	2	
Rated force F _{MN}	(N)	44	
Rated force hysteresis dynamically H _{FN}	(N)	≈ 4	
Measured with measurement speed	(mm/min)	20	
Rated current hysteresis H _{IN}	(N)	< 3	
Rated linearity deviation L _N	(%)	≈ 2	
Armature weight m _A	(kg)	0,04	
Solenoid weight m _M	(kg)	0,45	
Rated voltage U _N	(V)	24	
Rated resistance R ₂₀	(Ω)	23,1	
Rated current I _N	(A)	0,6	
Limit current I _G	(A)	0,66	
Linearity current I _L	(A)	≈ 0,2	
Response current I _A	(A)	≈ 0,04	
Rated power P _N = I _N ² · R ₂₀	(W)	8,3	
Limit power P _G = I _G ² · R _W	(W)	15,6	
The temperature rise test is based on the mounting on an hydraulic slide with base plate having the minimum dimensions:	hydraulic slide	(mm)	46 x 46 x 66
	base plate	(mm)	66 x 46 x 30
	material	iron or material with the same or better heat conduction	
Linearity power P _L = I _L ² · R ₂₀	(W)	0,92	
Response power P _A = I _A ² · R ₂₀	(W)	0,04	

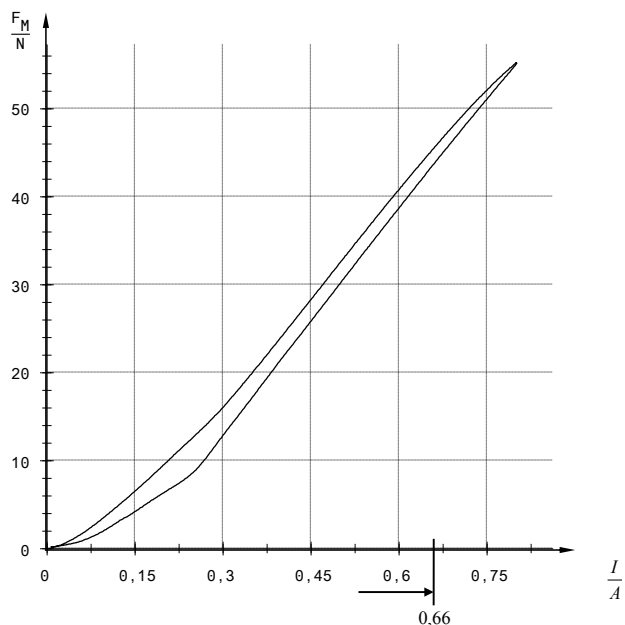


Fig. 2: Magnetic force vs. current characteristic G RCE 037 A GD A01 at $s = 1 \text{ mm}$

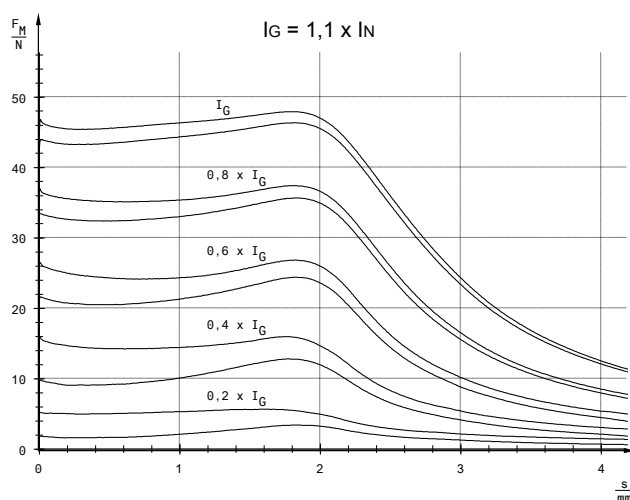


Fig. 3: Magnetic force vs. stroke characteristic G RCE 037 A GD A01

The devices correspond to protection class III. Electrical equipment of protection class III may be only connected to low voltage systems (PELV, SELV)(IEC 60364-4-41). The design limit of the equipment is a rated voltage not higher than 120 V (EN 61140:2002) with DC. On request we are pleased to check to what extent the delivery of higher rated voltages is possible as special solutions by agreement.

It has to be ensured by suitable measures that the specified limit values, particularly the range of control current, won't be exceeded.

An adaptation of the exciter coil to other current and resistance values is possible on request.

Due to natural dispersion the magnetic force values may deviate by $\pm 5\%$ from the values indicated in the tables.

Ventilation of the armature space and adjustment of the armature rod is possible on request.

Mechanical modifications in flange connection are possible on request.

The interior space of the solenoid and the bearing of the armature are resistant to all neutral fluids commonly used in hydraulic applications.

Please contact us, if other operating media are used.

Information and remarks concerning European directives can be taken from the correspondent information sheet which is available under Produktinfo.Magnet-Schultz.com.

Note on the RoHS Directive

The devices presented in this document do not fall into the scope of RoHS Directive and to our knowledge they do not become part of products which fall into this scope. In case of surfaces zinc coating with yellow chromating and zinc iron with black chromating separate agreements are necessary for applications within the scope of RoHS.

Please note the respective operating manual delivered with each device. An EC conformity declaration of the manufacturer is attached to every delivery one time.

Please make sure that the described devices are suitable for your application. Supplementary information concerning its proper installation can be taken also from the -Technical Explanation, the effective DIN VDE0580 as well as the relevant specifications.

This part list is a document for technically qualified personnel.

The present publication is for informational purposes only and shall not be construed as mandatory illustration of the products unless otherwise confirmed expressly.

Magnetic body

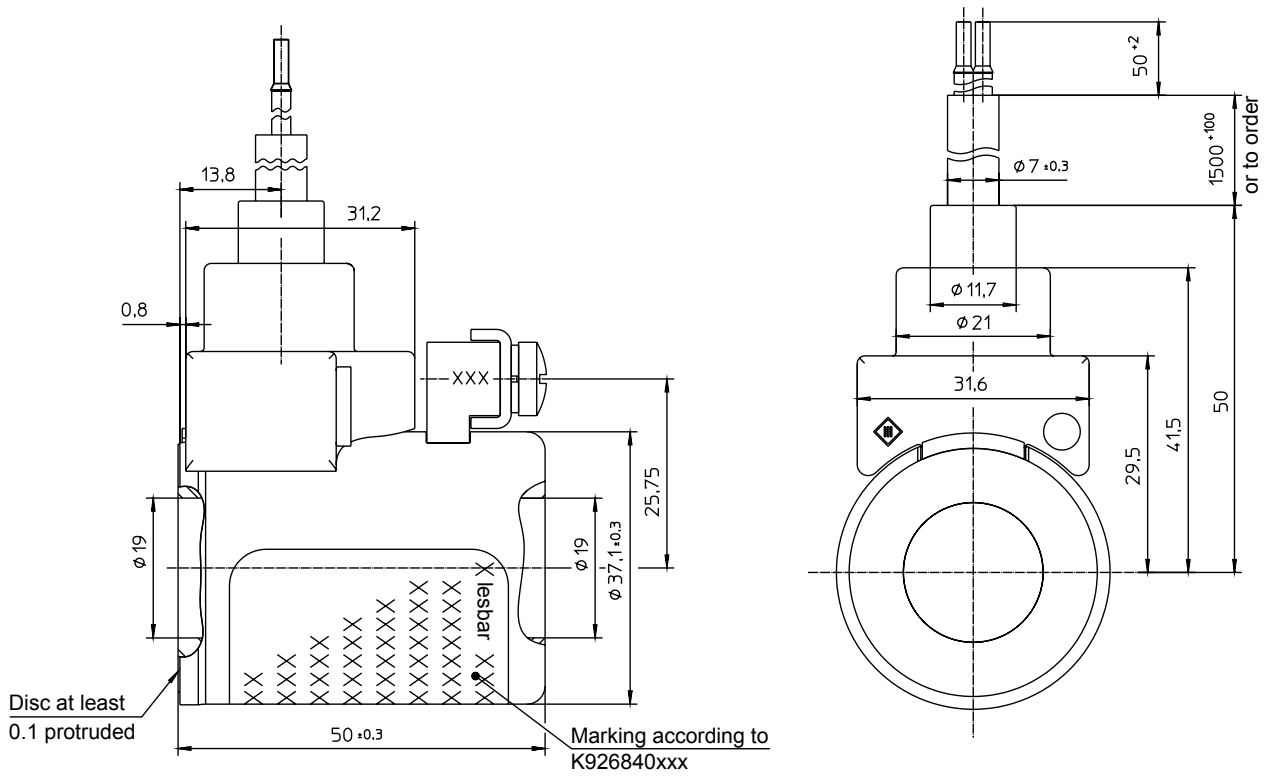


Fig. 4: Magnetic body 926840 (FHMPE037926840)

Tube

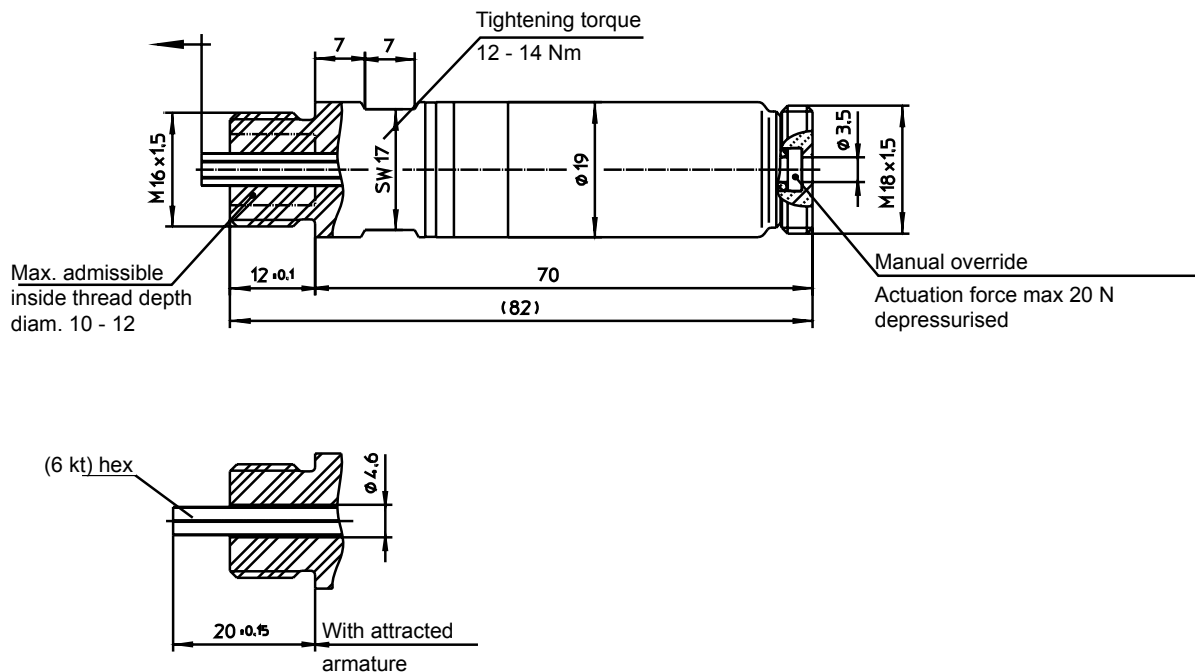


Fig. 5: Tube 923678 (FHTP037923678)

Complete proportional solenoid

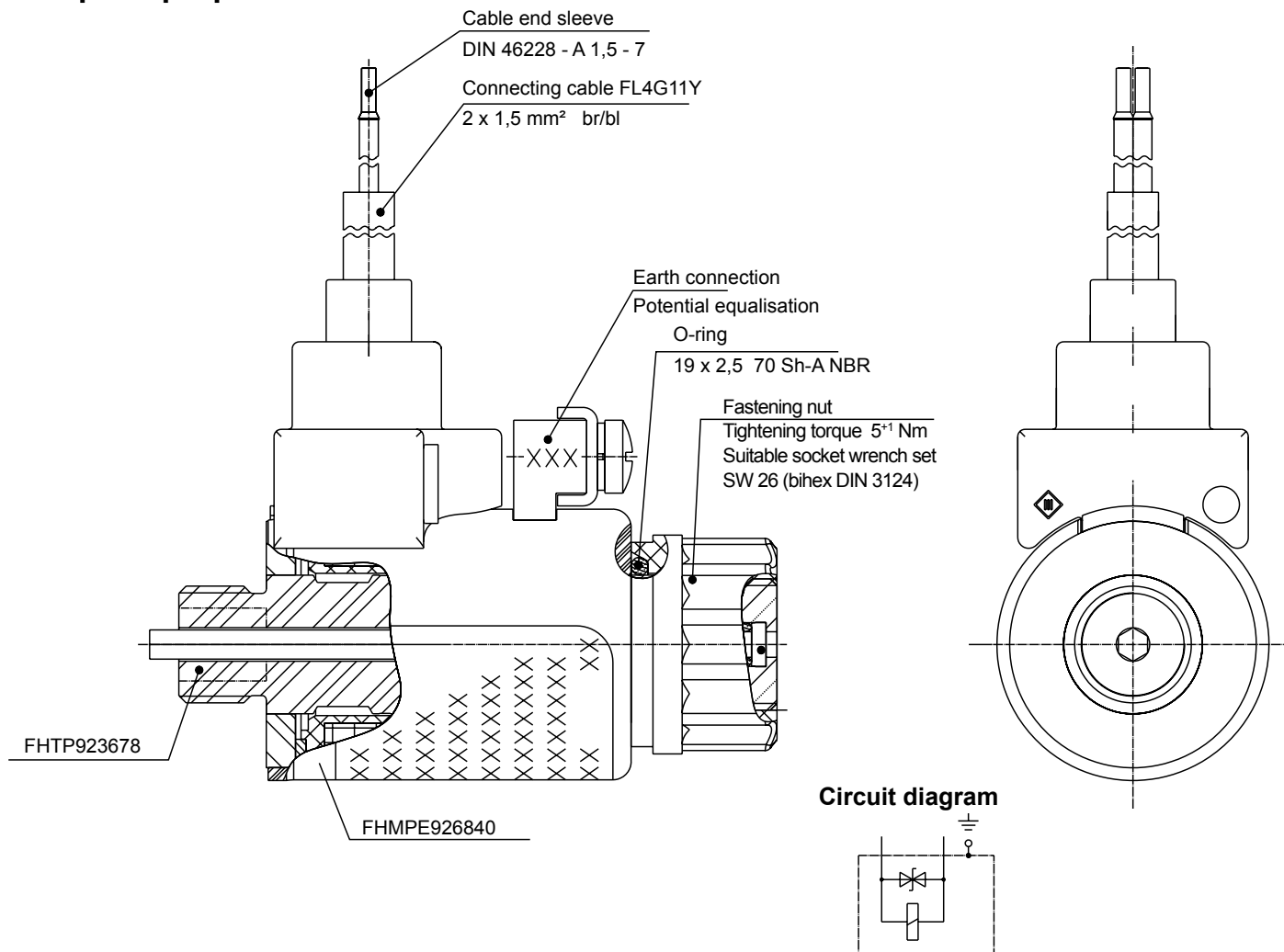


Fig. 6: Proportional solenoid G RC E 037 AMX A01

Fastening nut

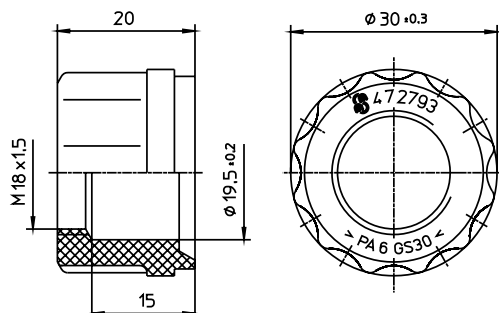


Fig. 7: Fastening nut 472793
 Suitable socket wrench SW26 (bihex DIN 3124)
 O-ring to be used: 19 x 2.5 70 shore A
 Tightening torque 5 +1 Nm

